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#### WANT TO DISCOVER MORE?



Discover the BMW X1 in digital: simply download the interactive BMW brochure app for your device and select the model of your choice.

Internet use, depending on your mobile contract, may incur costs.





### INNOVATIONS AND TECHNOLOGY.



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#### THE NEW BMW X1.

#### FEATURED MODEL.

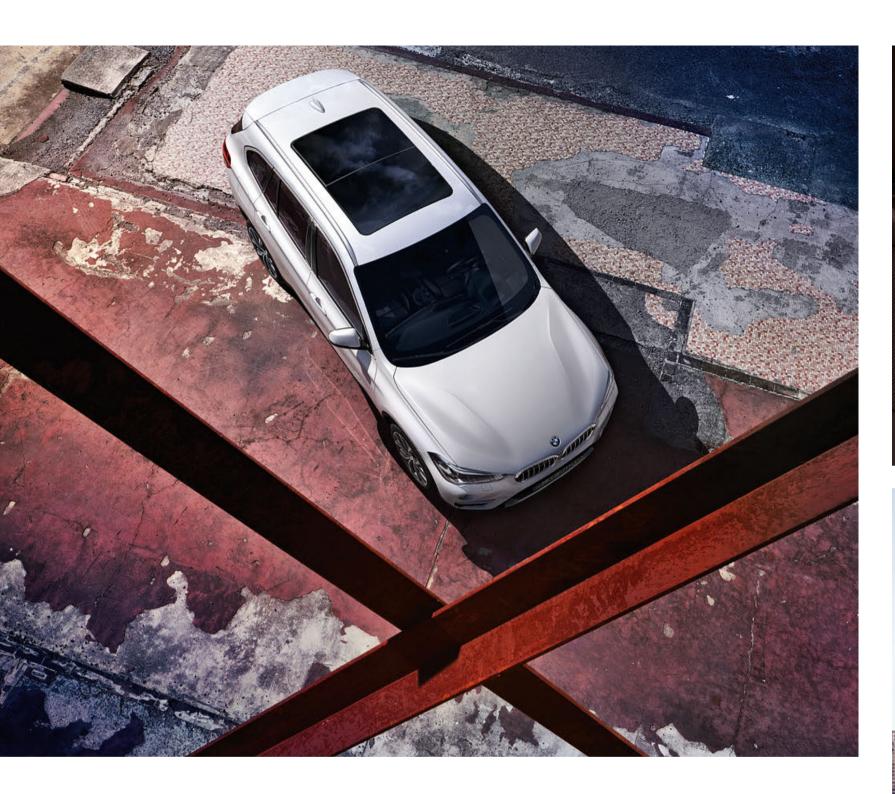
#### 04 THE NEW BMW X1 xDRIVE25d xLINE:

BMW TwinPower Turbo four-cylinder diesel engine, 231hp (170kW), 19" light alloy Y-spoke style 511 wheels, Mineral White metallic paint, Dakota leather seats in Mocha with perforations and contrast stitching, Fine Oak matt wood interior trim with Pearl Chrome finisher.

# THIRST FOR ADVENTURE.

Its essence: spontaneity. Its objective: the unknown. Powered by pure determination and packed with style, the new BMW X1 meets every new adventure head on. Whatever direction proves to be the right one, what matters most is the drive to discover and explore. Find out just how far you can go with this perfect combination of dynamism, agility and versatility – in the new BMW X1.







Enjoy the view: the elevated driving position in the new BMW X1 makes getting in just as comfortable as being behind the wheel, and ensures you don't miss a thing when you're on the road. The new BMW is unmistakably 'X': a striking front end with the BMW signature kidney grille complemented with LED headlights on xLine and M Sport models (optional with SE and Sport) – this new BMW X1 has adventure written all over it.









# LOOKING AHEAD.

More relaxation, more innovation: keep your eyes on the road while the optional full-colour BMW Head-Up Display projects key data straight on to the windscreen in the driver's field of vision. Current speed, speed limits, entertainment information – you've got everything in view. The dynamic cockpit is oriented around the driver, and perfectly designed to optimise the pure driving pleasure of the new BMW X1.



# FITS IT ALL.

Load on up and set on out – exciting in theory, impressive in practice: with the 40:20:40 split-folding rear seat bench and a double luggage compartment floor in back, the new BMW X1 has all the space you'll need. The adjustable rear seat bench offers a perfect solution for even more leg room or increased luggage space. High-quality, meticulously crafted materials and the distinctive X series styling make the interior a place to experience the exceptional, in detail.







# PERFORMANCE IS NOT MEASURED IN LITRES.

The new BMW X1 is an advocate of efficient driving, but believes that driving pleasure should never be compromised. Innovative EfficientDynamics technologies such as optional eight-speed Sport automatic transmission, which is standard on xDrive20i and xDrive25d models, reduce fuel consumption while the BMW TwinPower Turbo engines take you to a state of pure driving pleasure, and towards a place called freedom.











# INNOVATIONS AND TECHNOLOGY.

**BMW TWINPOWER TURBO ENGINES:** At the heart of BMW EfficientDynamics.

**BMW EFFICIENT DYNAMICS:** Making light work of lower fuel consumption.

**BMW CONNECTED DRIVE:** In touch with your world.

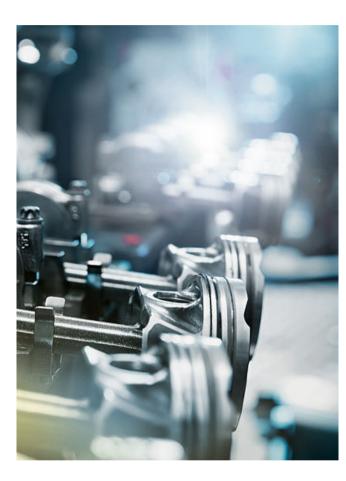
**SUSPENSION:** Innovative systems for more driving pleasure.

**SAFETY:** Technology at the highest level.

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# BMW TwinPower Turbo engines. At the heart of BMW EfficientDynamics.

Thanks to BMW TwinPower Turbo technology, the innovative new generation of BMW petrol and diesel engines from the BMW EfficientDynamics engine range guarantee even more thrilling power delivery and excellent responsiveness even at low engine speeds, while also keeping fuel consumption and emissions to a minimum. Increased efficiency and optimal dynamics make driving a BMW more enjoyable than ever.

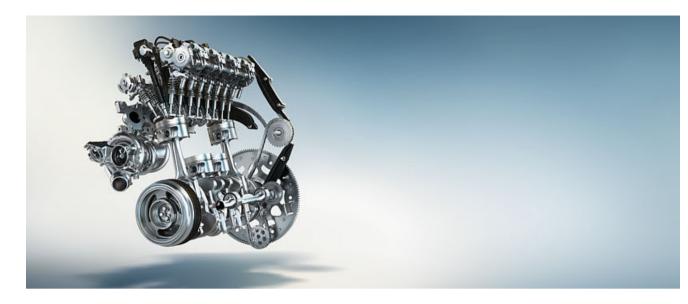




#### BMW TWINPOWER TURBO FOUR-CYLINDER DIESEL ENGINE X1 xDrive20d.

The new BMW TwinPower Turbo four-cylinder diesel engine with optional eight-speed Sport automatic transmission produces an exceptional 190hp (140kW) performance from its 2.0 litre capacity. Its combination of CommonRail direct injection and a turbocharger with variable turbine geometry yields a top speed of 136mph (219km/h) and propels the BMW from 0 to 62mph in 7.6 seconds with a torque of 400Nm at 1,750rpm. Efficient combined fuel consumption of 55.4-57.6mpg with  $CO_2$  emissions of 129-134q/km. The BMW xDrive all-wheel drive system further increases traction and directional stability.





#### BMW X1 xDrive20i.1

- BMW TwinPower Turbo four-cylinder petrol engine with 192hp (141kW) and 280Nm of torque
- Acceleration 0–62mph: [7.4 seconds]
- Top speed: [139mph (223km/h)]
- Combined fuel consumption: [44.1-44.8mpg / 6.3-6.4l/100km]
- CO<sub>2</sub> emissions: [146-149g/km]

#### BMW X1 xDrive25d.1

- BMW TwinPower Turbo four-cylinder diesel engine with 231hp (170kW) and 450Nm of torque
- Acceleration 0-62mph: [6.6 seconds]
- Top speed: [146mph (235km/h)]
- Combined fuel consumption: [54.3–55.4mpg / 5.1–5.2l/100km]
- CO<sub>2</sub> emissions: [133–138g/km]

#### BMW X1 s/xDrive18d.

- BMW TwinPower Turbo four-cylinder diesel engine with 150hp (110kW) and 330Nm of torque
- Acceleration 0–62mph: sDrive: 9.2 seconds xDrive: 9.2 seconds [9.3 seconds]
- Top speed: sDrive: 127mph (205km/h) xDrive: 127mph (204km/h)
- Combined fuel consumption:
   sDrive: 65.7–68.9mpg / 4.1–4.3l/100km
   [62.8–65.7mpg / 4.3–4.5l/100km]
   xDrive: 57.6–60.1mpg / 4.9–4.7l/100km
- CO<sub>2</sub> emissions: sDrive: 109–114g/km [114–119g/km] xDrive: 124–129g/km

#### BMW X1 xDrive20d.

- BMW TwinPower Turbo four-cylinder diesel engine with 190hp (140kW) and 400Nm of torque
- Acceleration 0-62mph: [7.6 seconds]
- Top speed: 137mph (220km/h) [136mph (219km/h)]
- Combined fuel consumption:
   56.5–58.9mpg / 4.8–5.0l/100km
   [55.4–57.6mpg / 4.9–5.1l/100km]
- CO<sub>2</sub> emissions: 127–132g/km [129–134g/km]

Fuel consumption and  ${\rm CO}_2$  emissions are affected by chosen wheel and tyre sizes. Values in [] refer to vehicles with automatic transmission.

<sup>&</sup>lt;sup>1</sup> Standard with eight-speed Sport automatic transmission.

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# **BMW EfficientDynamics**

Making light work of lower fuel consumption.

Whether the goal is maximum performance or minimum fuel consumption – for us, the focus is always on delivering quintessential BMW driving pleasure. BMW EfficientDynamics is the strategy developed by BMW to minimise fuel consumption and  $\rm CO_2$  emissions while simultaneously increasing dynamics and driving pleasure. It's a comprehensive technology package that encompasses the engine, energy management and the vehicle concept – and is standard in every BMW.





#### PHENOMENAL: DRIVE PERFORMANCE CONTROL WITH ECO PRO.

Drive Performance Control lets the driver choose between COMFORT mode for standard engine and transmission settings, the efficiency-focused ECO PRO mode and SPORT mode, which enables even more dynamic driving. The ECO PRO mode adjusts the characteristics of the automatic transmission, if selected, as well as the heating/air conditioning settings to make the drive as fuel-efficient as possible. The Automatic Start-Stop function also reduces fuel consumption by automatically switching off the engine when the vehicle comes to a temporary standstill.



#### DRIVE.

The **BMW TwinPower Turbo petrol engine** features remarkably agile power delivery and spontaneous responsiveness, even at low engine speeds. At the same time it is more efficient, with lower emissions and better performance than its predecessor.

The latest generation of **BMW TwinPower Turbo diesel engines** are characterised by outstanding responsiveness and agile power delivery at all engine speeds. They are breathtakingly dynamic, fuel-efficient and produce few emissions.

#### **OVERALL CONCEPT.**

For BMW, intelligent lightweight construction means using the right material for the right parts of the vehicle. The most suitable material is selected for every single component. This philosophy, also known as **BMW EfficientLightweight**, is now integral to BMW EfficientDynamics and is applied to every BMW as standard.

#### **ENERGY MANAGEMENT.**

The **ECO PRO mode** helps drivers reduce their fuel consumption by up to 20 per cent<sup>1</sup>, depending on their driving style. Further savings can be made with navigation functions such as ECO PRO Route.

With **Brake Energy Regeneration** the alternator generates electricity primarily when the driver brakes or takes their foot off the accelerator. Previously unused kinetic energy is transformed into electrical energy and fed into the battery. So the alternator does not have to run constantly, fuel consumption is reduced, and when the vehicle accelerates, the engine's whole capacity is available to the driver.

<sup>&</sup>lt;sup>1</sup> According to an internal BMW fuel consumption study.

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# BMW Connected Drive In touch with your world.

Our world is becoming more connected every day with instant access to information at anytime and anyplace. With your BMW being an integral part of your lifestyle we believe it's important that you can keep up to date from behind the wheel. BMW ConnectedDrive delivers intelligent solutions that allow you to remain connected whilst on the move.



Advanced driver assistance systems can connect you to the outside world so that you know exactly what is happening around you, premium traffic solutions ensure you are taking the most time efficient route whilst online services provide direct access to information about your current location or chosen destination. Today, driving enjoyment is derived as much from being informed and relaxed as it is from impressive performance and efficiency – discover how the comprehensive range of **ConnectedDrive** technologies can enhance the connected capabilities of your Ultimate Driving Machine.

For more information please visit:

www.bmw.co.uk/connecteddrive www.bmw.ie/connecteddrive

Wherever your journey may lead, you can stay in touch with **BMW ConnectedDrive Services.** The range of innovative functions provide optimum integration between the driver, vehicle and the world outside - anytime, anywhere. The **BMW ConnectedDrive Driver assistance systems** seamlessly integrate the driver into their immediate environment. Headlights, sensors, cameras and radars can combine to ensure the driver is fully informed about what is happening around them, delivering superior comfort and convenience as well as enhanced safety for both passengers and other road users.



The optional full-colour **BMW Head-Up Display¹** projects important driving information onto the windscreen, in your direct field of vision. The information that is displayed can be customised in the vehicle settings and includes the current speed of travel, navigation instructions or telephone and music listings. This convenient display ensures that your eyes are always on the road ahead for a safer driving experience.







The optional **Remote Services**<sup>1</sup> enables remote control of specific vehicle functions, which include Remote lock/unlock, Vehicle Finder (within a 1500m radius of the vehicle), Remote headlight flash, Google Local Search and address send-to-car. Services can be performed upon request to the BMW Customer Information Centre or via the My BMW Remote app, available for iPhone and Android users.

<sup>&</sup>lt;sup>1</sup> Only available as part of Navigation Plus package.

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# Suspension.

#### Innovative systems for more driving pleasure.

The wide range of innovative technologies in the new BMW X1 are there to make sure that you thoroughly enjoy every journey. These systems are intelligently networked, allowing you to experience maximum driving pleasure in the utmost safety.





#### THE INTELLIGENT BMW xDRIVE ALL-WHEEL-DRIVE SYSTEM.

The intelligent BMW xDrive all-wheel-drive system adapts perfectly to even the most challenging road surface conditions, always offering outstanding traction. With BMW xDrive and Dynamic Stability Control (DSC), the vehicle remains directionally stable and on track. To counteract any risk of oversteer or understeer, BMW xDrive proactively distributes drive power between the two axles, using input from the DSC sensors. This means that fewer DSC interventions are necessary when road surface conditions are poor. BMW xDrive combines the advantages of all-wheel-drive – traction, directional stability and safety – with classic BMW agility, for even more driving pleasure.



The standard **Performance Control**, distributes engine and braking control to the individual wheels to better manage bends. As the outer wheels have to move a longer distance than the inner wheels when turning, the BMW Performance Control intervenes by means of engine output and controlled braking: the outer wheels get more power while the inner wheels get less, maximising traction on each of the wheels. The vehicle practically leads itself through a bend, increasing driving dynamics, safety and comfort.

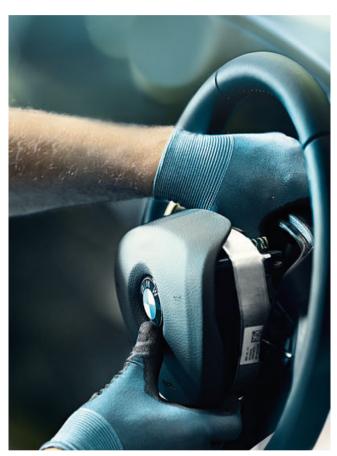
The optional **Variable Sport steering** creates a direct and agile steering response so less effort is required to turn the wheel. It reacts to the angle of the steering wheel with varying steering ratios. This improves handling when using a sporty driving style as well as comfort during parking and turning.

The optional **Electronic Damper Control** makes it possible to adjust the damper characteristics to ideally suit any given driving situation, improving comfort and driving dynamics. In addition to the standard COMFORT setting, which assures a smooth and comfortable ride, there is also a SPORT mode. This setting stiffens the damper for a more direct, athletic driving performance. Each mode is activated with the Drive Performance Control switch in the centre console.

The modern **BMW front wheel drive concept** makes for an engaging yet comfortable ride. The powered front axle has been engineered for the best possible driving dynamics and precision steering performance. The front wheel drive has a compact construction with the engines integrated at a 90° angle so that no space is taken from the ample interior.

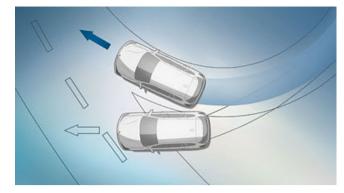
# **Safety.** Technology at the highest level.

The new BMW X1 is equipped with cutting-edge technologies for every eventuality. Superb handling and innovative equipment come as standard. BMW drivers benefit from the very latest technologies that provide optimal support at all times. So you'll feel safe and protected, no matter where your journey takes you.

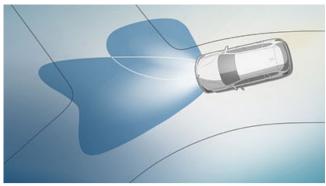




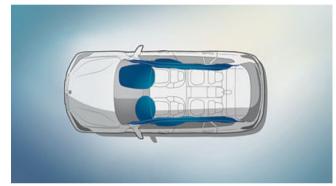
The new BMW X1 is the perfect way to travel comfortably and safely. The optional Traffic jam assistant<sup>1</sup> provides corrective steering assistance – maintaining position in the middle of the lane in congested traffic of up to 24mph. The Forward Collision Warning warns the driver by an optical and acoustic alert if their approach could escalate into a rear-end collision. In the event of an accident, the standard BMW Emergency call will promptly send a call for help, assuring the fastest possible assistance.



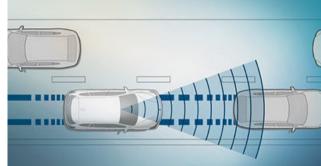
■ Dynamic Stability Control (DSC) continually assesses the vehicle's movements and optimises directional stability and traction by intervening in engine and brake management. This makes it much easier to control the vehicle, even on difficult surfaces, actively increasing driving safety.



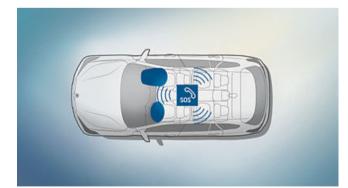
☐ Adaptive LED headlights with variable light control, including cornering lights, help improve driving safety by optimally illuminating the road ahead.



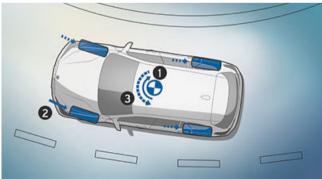
■ Airbags are an integral part of the optimally coordinated safety components in a BMW. A total of six airbags offer targeted protection: driver and front passenger airbags, head they are too close. Lane Departure Warning alerts the driver airbags for the whole side window area, and side airbags in the front seat backrests



☐ **Driving Assistant** includes Forward Collision Warning which detects vehicles in front and warns the driver when if the vehicle strays from the lane of travel without indicating.



■ BMW Emergency Call automatically establishes a voice the emergency services where required – without the need for a mobile phone.



■ Cornering Brake Control (CBC) helps the driver by call connection to the emergency controller to direct your call to applying braking pressure asymmetrically when braking on



# INDIVIDUALITY AND CHOICE.

**EQUIPMENT:** SE, Sport, xLine, M Sport, Equipment highlights, Wheels and Tyres and Genuine BMW Accessories.

**COLOURS:** Exterior and interior colour schemes.

**BMW SERVICE:** BMW Service, BMW Financial Services and BMW Experience.





### SE.

#### Interior equipment features:

- 40:20:40 split folding rear seat
- Active Guard
- Air conditioning, automatic with two-zone control
- Bluetooth telephone preperation with audio streaming for compatible devices
- BMW Emergency Call
- BMW Navigation system with 6.5" Full colour display, iDrive controller and 8 programmable favourite buttons
- BMW Professional radio with single CD player, MP3 playback capability and LISB interface
- Child seat ISOFIX attachment, for the two outer rear seats and front passenger seat
- DAB tuner
- Drive Performance Control with ECO PRO, Comfort and Sport modes
- Extended storage
- Front armrest, centre
- Grid cloth upholstery
- Interior trim, Oxide Silver
- Performance control
- Rain sensor with automatic headlight activation
- Rear centre armrest with 2 cupholders
- Servotronic steering
- Sliding rear seat bench
- Sport multi-function leather steering wheel, three-spoke
- Tyre pressure monitor

- 17" light alloy Double-spoke style 564 wheels
- Automatic tailgate
- Dynamic brake lights
- Electrically operated parking brake
- Exhaust tailpipe, Chrome finisher 75mm single, round, left
- Exterior mirrors, electrically adjustable
- Fog lights, front
- Front and rear underbody protection
- Halogen headlights with LED daytime running lights
- Kidney grille, Chrome with 14 Black vertical bars
- Park Distance Control (PDC), rear
- Roof rails, Black, matt



[01] Seats in standard Anthracite Grid cloth upholstery perfectly complement the Oxide Silver interior trim with Black High-gloss finisher.



[ 02 ] The fog lights in the front apron ensure better visibility and improved safety.









[ 03 | 05 ] The new BMW X1 in optional Atlantic Grey metallic paint and standard 17" light alloy Double-spoke style 564 wheels.

[  $\bf 06$  ] The optional 17" light alloy V-spoke style 683 wheels, 7.5J x 17 with 225/55 R17 tyres.

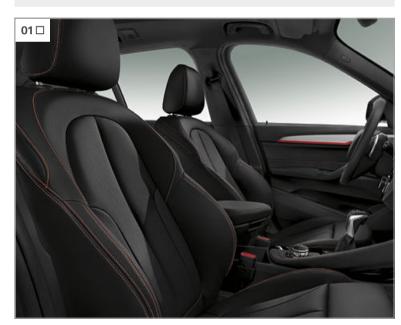
[ 04 ] Standard BMW Navigation, DAB Digital radio, compatible mobile phone and BMW ConnectedDrive services can be used on the standard 6.5" Control Display with iDrive controller.

## SPORT.

#### Interior equipment features:

- Black, High-gloss finisher on centre console
- Door sill finishers with BMW designation, front
- Front air inlets with Black High-gloss finisher
- Interior trim, Black High-gloss with Coral Red finisher
- LED ambient lighting in door trim
- Race cloth upholstery
- Remote control with integrated key, with Pearl Chrome highlight
   Sill cover with Body colour insert
- Sport seats, front

- 18" light alloy Double-spoke style 568 wheelsExhaust tailpipe finisher, Chrome
- Exterior trim, Black High-gloss
- Front bumper underbody protection in Body colour
   Kidney grille with 16 Black High-gloss fronted vertical slats
- Rear bumper underbody protection in Black, Grey and Body colour
   Roof rails, Shadowline High-gloss















[ 03 | 06 ] The new BMW X1 xDrive20d in the optional Mineral Grey metallic paint.

[ **05** ] 18" light alloy Double-spoke style 568 wheels, 7.5J x 18 with 225/50 R18 tyres.

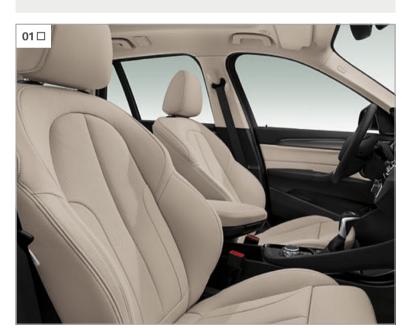
[ 04 ] Front door sill finishers with BMW designation.

## **xLINE.**

#### Interior equipment features:

- Black, High-gloss finisher on centre console
- Dakota leather upholstery with perforation and contrast stitching
- Door sill finishers with BMW designation, front
- Interior trim, Black High-gloss with Pearl Chrome finisher
- LED ambient lighting in door trim
- Remote control with integrated key, with Pearl Chrome highlight
- Seat heating, frontSill cover with Silver matt insert

- 18" light alloy Y-spoke style 569 wheelsExterior trim, Satin Aluminium
- Front air inlets with Black matt finisher and Silver matt highlight
- Front bumper underbody protection in Silver matt
   Kidney grille with 14 matt Aluminium fronted vertical slats
- LED headlights
- Rear bumper underbody protection in Black, Grey and Silver matt
- Roof rails, Satin Aluminium

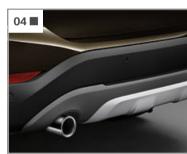


[01] Optional Sport seats, shown here in the standard Oyster Dakota leather with Grey highlight, give particularly good lateral support thanks to the larger seat surfaces and backrests has an exceptionally pleasant, high-grip feel.1 that can be adjusted in various ways.



[ 02 ] The Sport leather steering wheel in Black with a thick rim and contoured thumb rests









[ 03 | 06 ] The new BMW X1 xDrive20d in optional Sparkling Storm Xirallic paint.

[ 05 ] 18" light alloy Y-spoke style 569 wheels, 7.5J x 18 with 225/50 R18 tyres.

[ 04 ] The underbody protection design element in Silver matt gives the look of the vehicle a striking off-roader touch from every perspective.

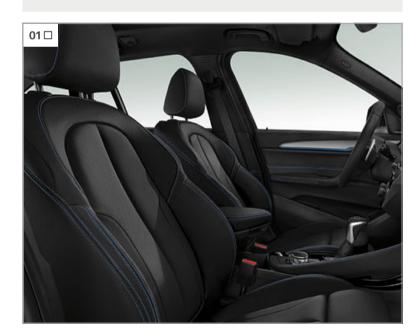
## M SPORT.

#### Interior equipment features:

- Ambient LED lighting in door trimBlack, High-gloss finisher on centre console
- Headlining, Anthracite
- Hexagon cloth / Alcantara upholstery in Anthracite
   Interior trim, Aluminium Hexagon with Estoril Blue finisher
- M Sport leather steering wheel in Nappa leather
- Remote key with M Sport specific detailing
- Seat heating, front ■ Sport seats, front

- 18" light alloy Double-spoke style 570 M wheels, BicolourBody colour underbody protection
- Exterior trim, High-gloss Shadowline
- Kidney grille with extra wide Black High-gloss vertical slats
   LED headlights

- M Aerodynamic bodystyling
   M Logo designation, side Chrome
- M Sport suspension
- Rear bumper with Dark Shadow insert
- Remote key with M Sport specific detailing
- Roof rails, High-gloss Shadowline



perfectly complement the Aluminium Hexagon interior trim with Estoril Blue finisher.



[01] The Sport seats in optional Black Dakota leather with Estoril Blue highlight and stitching [02] The M Sport leather steering wheel in Black Nappa leather includes multi-function buttons and contoured thumb rests for a dynamic driving pleasure.1









[ 03 | 06 ] The new BMW X1 xDrive20i in optional Estoril Blue metallic paint with optional 19" light alloy Double-spoke style 572 M wheels, Bicolour.

[ 05 ] 19" light alloy Double-spoke style 572 M wheels, Bicolour, 8J x 19 with 225/45

[  $\bf 04$  ] 18" light alloy Double-spoke style 570 M wheels, Bicolour, 7.5J x 18 with 225/50 R18 tyres.

## **EQUIPMENT HIGHLIGHTS.**











[ 01 ] The LED headlights with cornering lights illuminates the road ahead. (Standard on xLine and M Sport models).

[ 02 ] Roof rails in Shadowline High-gloss provide the base for a BMW roof rack of other approved storage accessories from Genuine BMW Accessories (Standard on Sport and M Sport models).

increase safety.

[ 04 ] The Satin Aluminium exterior trim includes a window frame trim to gives the vehicle a particularly sophisticated look (Standard on xLine models).

wind deflector, sun protection glass, independently sliding headliner panel and a comfort opening function via the car's

[03] Fog lights in the front apron provide better visibility and [05] The panoramic glass sunroof has an automatic integral



[06] The steering wheel heating quickly warms up the rim of [09] The front electric seat adjustment with driver memory the steering wheel at the push of a button – a comfort feature allows individual users to save their desired settings for the which is especially pleasant in winter.

[ 07 ] Sport leather steering wheel in Black with a thick rim and contoured thumb rests has an exceptionally pleasant, high-grip feel.1

quick shift, steering-wheel mounted gearshift paddles and a Sport+ mode. (Standard on xDrive20i and xDrive25d models).

seat and exterior mirrors.

- [ 10 ] M Sport leather steering wheel including multifunction buttons, steering wheel rim in Black Nappa leather and contoured thumb rests (Standard on M Sport models).1
- via a button, leaving room for generous storage space in the centre console.
- [ 12 ] Drive Performance Control enables the driver to choose between ECO PRO, COMFORT, or SPORT mode.

<sup>[ 13 ]</sup> The remote backrest unlocking enables the rear backrest to be unlocked and folded down conveniently via a button in the luggage compartment.

<sup>&</sup>lt;sup>1</sup>The 8.8" screen shown is only in conjunction with BMW Navigation Plus.











- [ 01 ] Full colour Head-up Display projects information relevant to the journey directly into the driver's field of vision.<sup>1</sup>
- unintentional lane change or possible collision and brakes the vehicle automatically in the event of an emergency.
- the steering while the driver operates the accelerator and brake pedals.





- [04] The rear view camera shows the area behind the car on [07] Extended lighting features numerous LED lights both the Control Display. Interactive guidelines help the driver when inside and outside the car for increased convenience, safety and a premium look.
- [02] The Driving Assistant draws the driver's attention to an [05] Featuring 360W amplifier power, 12 loudspeakers with vehicle-specific equalising and surround sound the harman/ kardon loudspeaker system impresses with sublime sound.
- [03] Park Assist makes parallel parking easier. The car does [06] Automatic air conditioning with two-zone control includes temperature control for driver and front passenger, automatic air recirculation and carbon microfilter.







- contactless opening and closing of the automatic tailgate via a manually adjustable three ways makes loading even easier, and sensor under the rear bumper.
- [09] The bike rack preparation includes technical preparation [12] The luggage compartment's foldable floor provides for fitting the specific tow ball for the BMW bicycle carrier.
- [ 10 ] The removable ball head on the trailer towbar leaves the [ 13 ] The seat adjustment for rear seats enables each section sporty design of the vehicle's rear unimpaired when not in use.











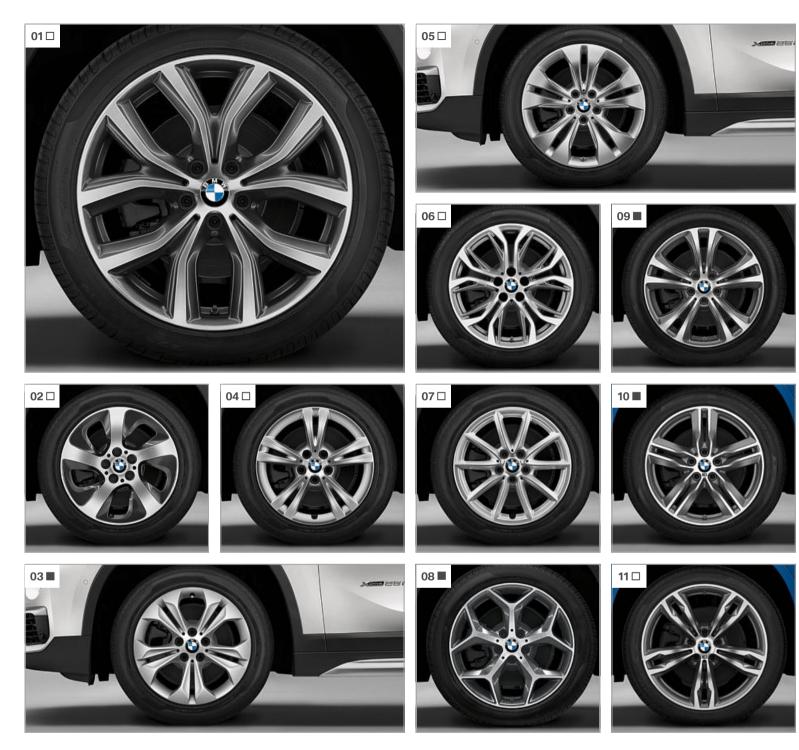
- the vehicle even more versatile.
- more storage space making the vehicle even more practical.
- of the 60:40 split rear seat area to be individually adjusted. The seats can be adjusted to either increase leg room or maximise loading space in the luggage compartment, depending on priorities for each journey.

- the loading of longer items and an increased loading area through from the rear.2
- [ 15 ] The removable ski or snowboard bag allows safe and

Only available as part of ZNQ, Navigation Plus package.
 Not available in conjunction with Sport seats or electric front seat adjustment.

## WHEELS AND TYRES.

■ Standard equipment □ Optional equipment



- [ 01 ] 19" light alloy Y-spoke style 511 wheels, 8J x 19 with 225/45 R19 tyres.
- [02] 17" light alloy Turbine styling 561 wheels, BMW EfficientDynamics, 7.5J x 17 with 225/55 R17 tyres.
- with 225/55 R17 tyres. (Standard on SE models)
- [04] 17" light alloy Double-spoke style 385 wheels, 7.5J x 17 [08] 18" light alloy Y-spoke style 569 wheels, 7.5J x 18 with 225/55 R17 tyres.

- [05] 18" light alloy Double-spoke style 567 wheels, 7.5J x 18 [09] 18" light alloy Double-spoke style 568 wheels, 7.5J x 18
- [06] 18" light alloy Y-spoke style 566 wheels, 7.5J x 18
- [03] 17" light alloy Double-spoke style 564 wheels, 7.5J x 17 [07] 17" light alloy V-spoke style 683 wheels, 7.5J x 17 with 225/55 R17 tyres.
  - with 225/50 R18 tyres. (Standard on xLine models)

- with 225/50 R18 tyres. (Standard on Sport models)
- [ 10 ] 18" light alloy Double-spoke style 570 M wheels, Bicolour, 7.5J x 18 with 225/50 R18 tyres. (Standard on M Sport models)
- [11] 19" light alloy Double-spoke style 572 M wheels, Bicolour, 8J x 19 with 225/45 R19 tyres.

## **GENUINE BMW ACCESSORIES.**

















- [01] The Surfboard holder can be used to securely mount a [04] Powerfully expressive: the Black front grille accentuates [07] Precisely fitted protection from damp, dirt and surfboard and mast on any of the BMW roof rack systems. It features an innovative attachment system that makes handling note.
- [ 02 ] The LED door projectors allow an individually selected graphic to be projected onto the ground by the vehicle when the door is opened, illuminating the door sill area. Comes with moisture. Complementing the interior in Black. a choice of graphics.
- [ 03 ] The mirror covers, painstakingly hand-made in carbon, are a striking reminder of the vehicle's high-tech character.
- the dynamism of the vehicle front, with a strikingly individual
- [05] Non-slip, water resistant and hard-wearing, the luggage compartment mat will protect from dirt and
- [ 06 ] For two bicycles or e-bikes (each up to 30kg). The rear bike carrier can be simply and safely mounted on the ball head. Can be stored folded-up in the luggage compartment tray, safe in case of collisions. Also requires towbar or rear bike preparation.
- waterlogging in the footwells. The design of the all-weather floor mats, in Black with an X1 inlay, perfectly complements
- [ 08 ] This high-quality 19" light alloy wheel is finished in Bicolour Black High-gloss, gloss-lathed.

# **EXTERIOR COLOURS.**







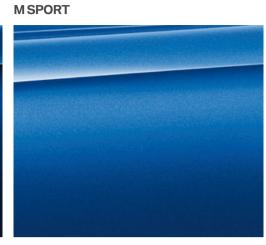
■ Non-metallic 300 Alpine White



☐ **Metallic** B39 Mineral Grey



☐ **Metallic** C10 Mediterranean Blue¹



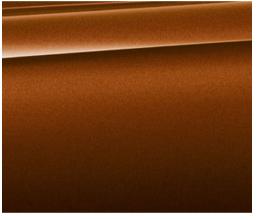
☐ Metallic B45 Estoril Blue²



☐ Metallic A83 Glacier Silver



☐ Metallic C08 Platinum Silver¹



☐ Metallic C29 Chestnut Bronze¹



☐ **Metallic** C07 Sparkling Storm Xirallic¹



☐ **Metallic** A96 Mineral White



☐ **Metallic** C09 Atlantic Grey¹



☐ **Metallic** B53 Sparkling Brown<sup>1</sup>



☐ **Metallic** 475 Black Sapphire

Not available on M Sport models.
 Exclusively available for M Sport.

# INTERIOR COLOURS.



CLOTH	Available for
	■ SE



Race cloth ERL1 Anthracite with Grey highlight



Available for

■ M Sport

Hexagon cloth/ Alcantara HMAT Anthracite



**■** Sport

Available for

■ Sport

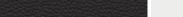
# Race cloth ERL2 Anthracite with Red highlight







**Dakota leather** PDN4 Black with Estoril Blue highlight,





**LEATHER** 

□SE **Dakota leather** LCFY Canberra Beige



Dakota leather PDMZ Mocha with perforation and contrast stitching ☐ Sport
■ xLine
□ M Sport



☐ Sport
■ xLine
□ M Sport

Dakota leather PDSW Black with perforation and contrast stitching Dakota leather PDFY Canberra Beige with Grey highlight, perforation and contrast



□ Sport
■ xLine
□ M Sport

☐ Sport
■ xLine
□ M Sport

Dakota leather PDOA Oyster with Grey highlight, perforation and contrast stitching

stitching

#### Available for



PDL3 Black with Red highlight, perforation and contrast stitching



perforation and contrast stitching



#### **INTERIOR TRIMS** Available for

■SE	4FS Oxide Silver with Black High-gloss finisher
□ SE □ Sport □ xLine □ M Sport	4LS Brushed Aluminium with Pearl Chrome finisher
□ SE □ Sport □ xLine □ M Sport	4LR Fineline Stream wood with Pearl Chrome finisher













# **INTERIOR COLOURS**

■ SE
■ Sport
■ xLine

	0 0 0	
	<b>.</b>	Canharra Baiga
	SE Sport xLine M Sport	Canberra Beige

Available for

Black

<sup>&</sup>lt;sup>1</sup> Not available with 481, Sport seats.

### THE BMW SERVICE CONCEPT:

customer care. Condition Based Service tracks service fluids and parts subject a service appointment where the required repairs can be performed, using to wear, and where appropriate indicates required service stops on the display. In combination with BMW TeleServices, the vehicle data collected by Condition Based Worldwide, you can call on more than 3,300 Service Authorised Workshops Service are automatically transmitted to BMW. Your preferred **BMW Service Retailer** in more than **150 countries**.

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#### **BMW Service Inclusive:**

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#### BMW ConnectedDrive Services.

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#### THE BMW EXPERIENCE.



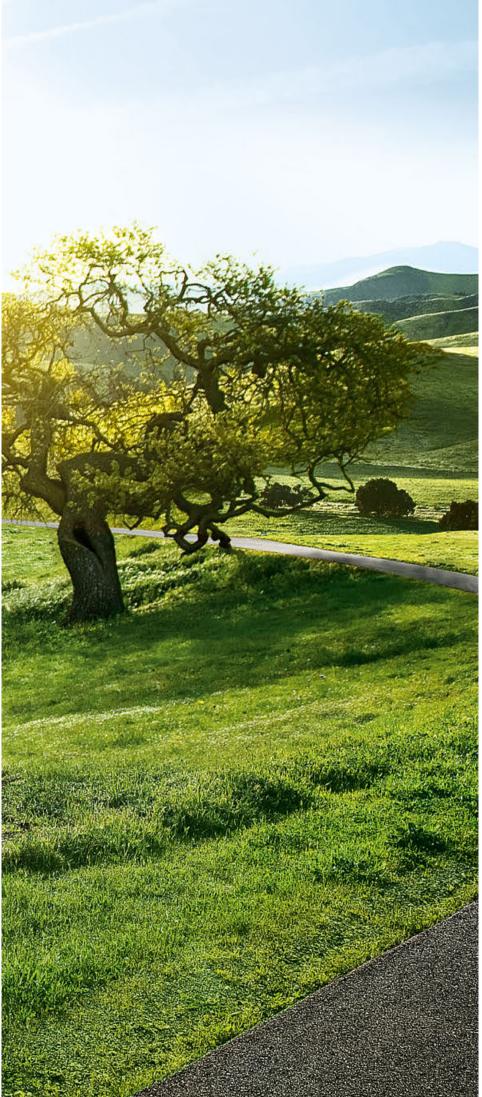
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# **SHAPING THE FUTURE-**RESPONSIBLY.

In 2015, the BMW Group was once again listed in the Dow Jones Sustainability World and Europe Indices and thus ranked one of the most sustainable automotive companies worldwide. The development of efficient vehicle concepts and eco-friendly production processes, up to and including recycling, is an integral part of our engineering philosophy. Thanks to BMW Efficient Dynamics, the CO<sub>2</sub> emissions of our European new-vehicle fleet have dropped by more than 30% since 1995. Over the period from 2006 to 2020 we are also aiming to achieve a 45% reduction in the amount of resources – such as water and energy – that our manufacturing operations consume. Since 2007. production in our engine plant in Steyr, Austria, has generated zero waste water. And of course each of our vehicles is designed for easy and economical recycling after its long running life. Please contact your BMW Centre on all matters regarding your end-of-life vehicle. For further information please visit our website

www.bmw.co.uk/EfficientDynamics www.bmwgroup.com/responsibility www.bmw.com/recycling

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